

NATURAL ASPECT OF CHEMISTRY

#### Company Profile

3-S Mühendislik is a lubricant/oleochemical manufacturing company that was established back in 1993 in Turkey. At the very beginning, 3-S started production of Lubricants in cooperation with Quaker Houghton. In the course of time, this lubricant business has evolved into producing new generation oleochemicals (i.e. Esters) under the trademark TRIEST with its own proprietary know-how.Now, 3-S supplies numerous types of Esters (Fatty Acid, Fatty Acid Complex, Trimellitate, Polyol, Phosphate, Oxo Alcohol etc.) for various industries (Cosmetics, Lubricants, Coatings, Inks, Textile Chemicals, etc.) through its four premises: Turkey Factory, Turkey HQ, Uganda Factory and Netherlands Office.

### Sustainable, Eco-friendly, Tailor-Made

3-S achieves sustainable supply by using renewable, bio-based and environmentally friendly raw materials from globally-known suppliers. Agile and highly capable R&D, Supply Chain and Production Teams facilitate continuous learning within the organization and thereby quick adoption of innovative technologies. This makes 3-S a valuable partner for tailor-made solutions.

### Quality Driven Culture

3-S has a quality driven business culture, which always prioritize first time through performance. This approach has been excelled through its 30-year corporate life, partnership with global organizations such as Quaker Houghton, Savita Oil Technologies, Chem-Trend and a customer base comprising many Turkey Fortune 500 companies.













>> PRODUCT RANGE





No	No Product Name	INCI Name	CAS Number	Main Application	Form (25°C)	Viscosity (40°C)	HLB Value	Iodine Value	Gardner
_	TRIEST CMCT-0811	Caprylic/Capric Succinic Triglyceride	91744-56-8	Emollient	Liquid	78-88	1	Max. 2	Max. 2
7	TRIEST EHC-0611	Ethylhexyl Cocoate	92044-87-6	Emollient	Liquid	4-6	9′9	Max. 5	Max. 1
$\sim$	TRIEST EHL-0511	Ethylhexyl Laurate	20292-08-4	Emollient	Liquid	4-6	7,5	Max. 5	Max. 1
4	TRIEST EHM-0611	Ethylhexyl Myristate	29806-75-5	Emollient	Liquid	2-7	2'9	Max. 5	Max. 1
2	TRIEST EHO-0811	Ethylhexyl Oleate	26399-02-0	Emollient	Liquid	7-9	6,2	63-71	Max. 2
9	TRIEST EHP-0811	Ethylhexyl Palmitate	29806-73-3	Emollient	Liquid	7-9	5,8	Max. 5	Max. 1
_	TRIEST EHS-0911	Ethylhexyl Stearate	22047-49-0	Emollient	Liquid	8-10	5	Max. 5	Max. 1
$\infty$	TRIEST GDO-0411	Glyceryl Dioleate	25637-84-7	Emulsifier	Liquid	35-45	1,8	80-95	Мах. 3
0	TRIEST GDS-1911	Glyceryl Distearate	1323-83-7	Consistency Factor	Solid	1	2,1	Max. 5	I
10	TRIEST GML-2111	Glyceryl Laurate	248-337-4	Emulsifier	Solid	1	5,2	Max. 5	I
<u></u>	TRIEST GMO-4011	Glyceryl Oleate	25496-72-4	Emulsifier	Wax	ı	ı	80-95	I
12	TRIEST GMO-9021	Glyceryl Oleate	25496-72-4	Emulsifier	Liquid	90-110	1	100-130	Max. 4
13	TRIEST GMS-9011	Glyceryl Stearate	31566-31-1	Consistency Factor	Solid	ı	3,8	Max. 5	I
14	TRIEST GMS-4011	Glyceryl Stearate	31566-31-1	Consistency Factor	Solid	ı	3,4	Мах. 5	I
15	TRIEST GMS-4011 SE	Glyceryl Stearate SE	11099-07-3	Emulsifier	Solid	I	5,8	Max. 5	ı
16	TRIEST MCT-6411	Caprylic/Capric Triglyceride	73398-61-5	Emollient	Liquid	13-16	3,8	Max. 5	Max. 1
17	TRIEST PGDO-4011	PEG-8 Dioleate	922-575-5	Emulsifier	Liquid	35-45	9,5	80-95	Max. 2
18	TRIEST PGMO-4011	PEG-8 Oleate	9004-96-0	Emulsifier	Liquid	40-50	11,8	65-70	Max. 2
19	TRIEST SML-1711	Sorbitan Laurate	1338-39-2	Emulsifier	Liquid	580-610	8,7	Max. 5	Max. 7
20	TRIEST SMO-1711	Sorbitan Oleate	1338-43-8	Emulsifier	Liquid	1	4,4	65-75	Max. 10
21	TRIEST SMS-1511	Sorbitan Stearate	1338-41-6	Emulsifier	Solid	I	4,7	Max. 5	ı





Emulsifiers are auxiliary ingredients to solve immiscible components in a product. Emulsifier molecules consist of a hydrophilic head and a lipophilic tail. This enables the molecules to bond with immiscible components such as oil and water. Emulsifiers also help carry vitamins and antioxidants to further layers in the skin.

### TRIEST **GMO-4011**

Glyceryl Oleate

It is produced by the esterification reaction between oleic acid and glycerine. GMO shows oil in water emulsion properties. This enables it to create a stable emulsion by balancing oil and water in the mixture.

## TRIEST GMS-4011 SE

Glyceryl Stearate SE

It is a white colored ester of stearic acid and glycerine in solid form. 3-6 % Potassium Stearate in its structure provides the ester with self emulsifying properties.

- >> Acts as a softening emulsifier when used in skin care products >> Prevents moisture loss by creating a barrier on the skin
- >> It is an oil soluble surfactant
- >>> Can be used as a pigment dispersant in color cosmetics
- >> Increases skin elasticity
- >> Provides smoothness in skin and hair
- >> Moisturizing
- >> Thickener and stabilizer

- >>> Smoothens and softens the skin
- >> Moisturizing
- >> Protects skin from free radicals
- >>> Helps pH balance
- >> Shows good emulsifier properties

### TRIEST **SMO-1711**

Sorbitan Oleate

It is an ester of oleic acid and sorbitol. Sorbitan Monooleate is a nonionic surfactant and a lipophylic emulsifier in W/O emulsions.

- >>> It is a good emulsifier
- >>> Thickener
- >>> Smoothens the skin
- >>> Can be used as wetting agent
- >> Moisturizing
- >> Disperses pigments and minerals

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Em	nulsifier Applicatio	ns	Skin Care	Care	Colour Cosmetic	Care	Deodorant	Wet Pipes	Fragrances
No	Product Name	INCI Name	Skin	Sun Care	Colo	Hair Care	Deod	Wet	Fragr
1	TRIEST GDO-0411	Glyceryl Dioleate	•	•	•	•	•	•	
2	TRIEST GML-2111	Glyceryl Laurate	•	•					
3	TRIEST GMO-4011	Glyceryl Oleate					•		
4	TRIEST GMO-9021	Glyceryl Oleate	•						
5	TRIEST GMS-4011 SE	Glyceryl Stearate SE	•						
6	TRIEST PGDO-4011	PEG-8 Dioleate							
7	TRIEST PGMO-4011	PEG-8 Oleate							
8	TRIEST SML-1711	Sorbitan Laurate							
9	TRIEST SMO-1711	Sorbitan Oleate	•	•	•				
10	TRIEST SMS-1511	Sorbitan Stearate	•						

# >>> CONSISTENCY FACTOR

These are esters of stearic acid and glycerine in solid forms. The intented use is as thickening agent in formulations.

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	Consistency Factor Applications					Hair Care	dorant	Pipes	
<u></u>	No Product Name	INCI Name			900	Hair	Deoc	Wet	
	1 TRIEST GDS-1911	Glyceryl Distearate			•				
2	2 TRIEST GMS-9011	Glyceryl Stearate			•		•		
3	TRIEST GMS-4011	Glyceryl Stearate			•	•		•	



## **EMOLLIENTS**

Emollients are commonly used in cosmetic products. It provides moisture and brightness to the skin and enhances skin elasticity and smoothness by providing a barrier to prevent moisture loss.

### TRIEST MCT-6411

Caprylic/Capric Triglyceride

Caprylic/Capric Triglyceride is produced by the esterification reaction between glycerine and caprylic capric acid.

- >> Protects moisture and water balance of the skin
- >> Can be easily absorbed by the skin therefore, it does not leave an oily feel
- >>> Provides skin elasticity
- >>> Softens the skin
- >> Helps cell renovation
- >> Helps dispersing other components present in the product such as vitamins, pigments and active substances,
- >> Helps to modify viscosity
- >> Can be substitute for petroleum oils

## TRIEST EHS-0911

Ethylhexyl Stearate

Esterification reaction between 2-ethylhexyl alcohol and stearic acid produces 2-Ethylhexyl Stearate which is also known as Octyl Stearate. It is an ester derived from renewable sources with various uses in cosmetic and industrial applications.

- >> Low viscosity
- >> Does not leave an oily feel
- >> Smoothens and softens the skin
- >> Moisturizing
- >>> Thickener
- >>> Pigment wetting agent
- >> Can be used as a dispersant and solvent

### TRIEST EHP-0811

Ethylhexyl Palmitate

It is produced by the esterification reaction between palmitic acid and 2-ethylhexyl alcohol. It is colorless and in liquid form.

- >> Low viscosity
- >>> Smoothens the skin
- >> Moisturizing
- >> Shows good solvent properties, helps dispersing other components

## TRIEST CMCT-0811

Caprylic/Capric Succinic Triglyceride

It is a complex ester produced by the reaction between caprylic capric acid, succinic acid and glycerine.

>>> Softens the skin

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>> Highly absorbed by the skin

High oxidative stability

TRIEST EHS-0911

TRIEST MCT-6411

- >>> Enhances smoothness of the skin
- Colour Cosmetic Hair Care Sun Care **Emollients Applications** No Product Name **INCI** Name Caprylic/Capric Succinic Triglyceride 1 TRIEST CMCT-0811 **Ethylhexyl Cocoate** 2 TRIEST EHC-0611 3 Ethylhexyl Laurate TRIEST EHL-0511 Ethylhexyl Myristate 4 TRIEST EHM-0611 Ethylhexyl Oleate 5 TRIEST EHO-0811 TRIEST EHP-0811 Ethylhexyl Palmitate 6

**Ethylhexyl Stearate** 

Caprylic/Capric Triglyceride





### 3-S Mühendislik Müşavirlik San. ve Tic. A.Ş.

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